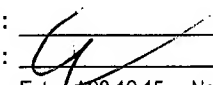
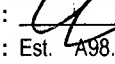













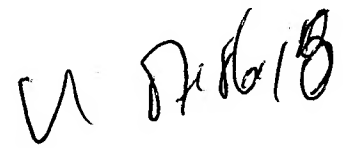


Date: Monday, 18/06/2007 1:04:55 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 32921	
Estimate Number : 11867	
P.O. Number : N/A	Part Number : D23975
This Issue : 18/06/2007 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : 	Due Date : 18/06/2007 Qty: 3 Um: Each
Checked & Approved By : 	
Comment : Est. A98.12.15 New Issue DM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	D23975 Rubber Cushions
	
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Rubber Cushion Issue rubber D2397 Batch: B 16919	
2.0	SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
	
	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8198 and Punch DT 8200 MF. 07-06-18 (3)	
3.0	QC5 INSPECT WORK TO CURRENT STEP
	
	
Comment: INSPECT WORK TO CURRENT STEP SB 07/06/18 (3)	
4.0	PACKAGING 1 PACKAGING RESOURCE #1
	
	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:  07/06/18 (3)	
5.0	QC21 FINAL INSPECTION/W/O RELEASE
	
	
Comment: FINAL INSPECTION/W/O RELEASE 07/06/18 (3)	
Job Completion 	
	



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>CP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>CP</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

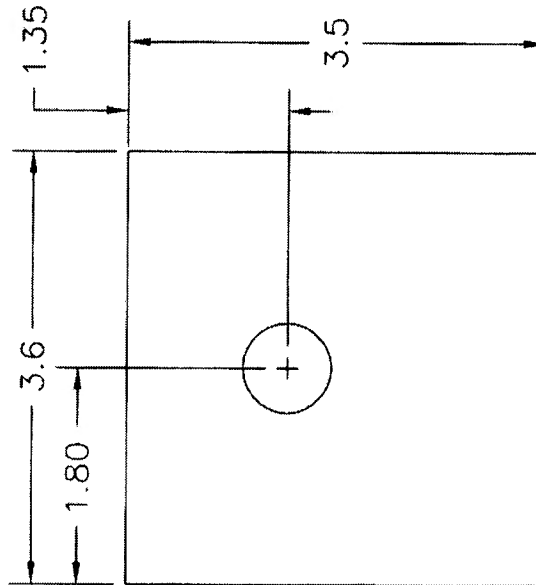
RELEASED  
98.12.14 KE

~~SUPERCEDED BY~~

UNDER REVIEW

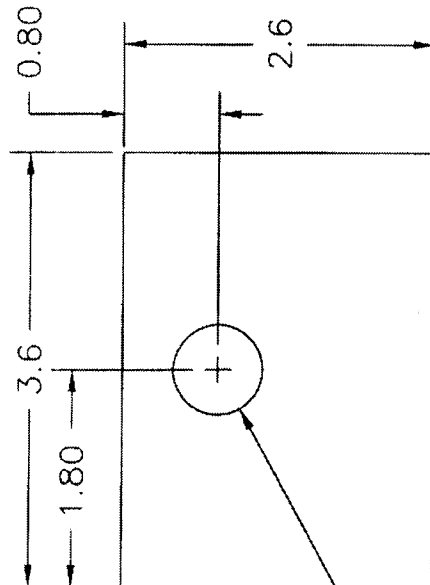
01.03.18 CP  
DESIGN OK, BUT CHECK  
WITH JTB BEFORE  
MANUFACTURE

*CP 09.11.09*



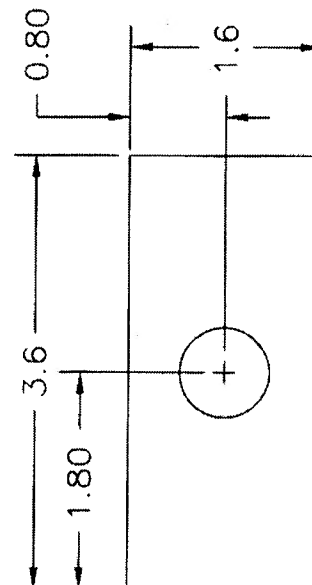
D2397-5  
CUT USING DT8198

*w/o 32921*



D2397-1  
CUT USING DT8199

Ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED